

**Micronized
Hectorite**

Revised 09/11/13

HECTALITE®GM

**General
Description**

Finely-ground, white calcium hectorite clay exhibiting high cation exchange capacity, low thickening and good binding properties.

**Functional
Use**

Used as a binder and plasticizer, especially in ceramic bodies, to ease extrusion and increase green strength with minimal viscosity increase.

Purity

Hydrous magnesium silicate comprised principally of the clay mineral hectorite. Primary impurities are dolomite, calcite, and quartz.

Solubility

Insoluble in water or alcohol; one gram of clay produces a surface area greater than 750 sq. meters when fully dispersed.

Brightness

70 minimum

Texture

Soft, slippery

Moisture

12% maximum as shipped

Odor

None

Viscosity

50 cps maximum @ 5% solids

Taste

None

Spec. Gravity

2.6

Color

White to off-white

pH

8.0-10.0 @ 2% solids

**Dry Particle
Size**

Minimum 99.00% finer than 200 mesh (74 microns).

**Wet Particle
Size**

Minimum 99.75% finer than 200 mesh (74 microns).
Minimum 99.00% finer than 325 mesh (44 microns).

**Chemical
Formula**

Trioctahedral smectite, an expanding layer silicate:
 $(Ca,Na)_{0.33}(Mg_{2.66},Li_{0.33})Si_4O_{10}(F,OH)_2$

**Elemental
Composition**

Typical analysis – moisture free.

SiO ₂	60.95%
Al ₂ O ₃	1.61%
MgO	20.70%
Fe ₂ O ₃	1.25%
CaO	12.27%
Na ₂ O	0.95%
Li ₂ O	1.29%
K ₂ O	0.33%
LOI	9.90%

Packaging 5-ply multi-wall poly-lined bags, moisture-resistant, 50 pound net.