# Metalcasting (1987)

#### **TECHNICAL DATA**

## MX-80<sup>™</sup>

## **Product Description**

MX-80™ is a fine, free flowing granular sodium bentonite with an average particle size between 30 and 200 mesh. MX-80™ is used as a fine granular material binder.

#### Chemical Formula

Dioctahedral smectite, an expanding layer silicate: (Na,Ca)0.33 (Al1.67Mg0.33)Si4O10(OH)2• nH2O

## Packaging

- 50 and 100 pound multi-wall paper bags
- Bulk and bulk bags

## Elemental Composition: typical analysis - moisture free.

Property	Value
Silica, SiO <sub>2</sub>	63.02%
Alumina, A1 <sub>2</sub> O <sub>3</sub>	21.08%
Iron Oxide, FeO	3.25%
Iron Oxide, Fe <sub>2</sub> O <sub>3</sub>	0.35%
Magnesia, MgO	2.67%

Property	Value
Soda Ash, Na₂O	2.57%
Calcium Oxide, CaO	0.65%
Trace	0.72%
LOI	5.64%

## **Physical Properties**

Property	Value
Moisture	Maximum 12% as shipped
Bulk Density	58 - 65 lbs./cu.ft.
Dry particle size	Maximum 25% retained on 40 mesh μm); Maximum 12% passing 200 mesh (75 μm)
Base exchange	Typical base exchange ions or exchangeable cations (meq / 100g): Sodium 60 - 65 Calcium 10 - 30 Magnesium 5 - 20 Potassium 1 - 5
рН	8.0 – 10.5 @ 5% solids

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MTI Metalcasting | American Colloid Company 35 Highland Avenue, Bethlehem PA 18017 U.S.A. 800.426.5564 www.mtimetalcasting.com

